

Acoustic Panel Adhesives

Part Number	Description	Chemistry	Application	Viscosity (cPs)	Color	Attributes
82003	Edge Hardener	1k PVA	Dip, Roll Spray	450	Clear	The "gold standard" edge hardener with special surfactant package that promotes deep wetting and penetration of substrates
82013	Edge Hardener	1k PVA	Dip, Roll Spray	350	Frost	specially formulated to avoid inter-panel bonding (blocking) which allows stacked panel drying without the use of spacers between them in most applications
82002	Face Adhesive Edge Wrap	1k PVA	Roller or Sprayer	15,000	Clear	5-10 min green strength. Very high tack, fast dry time, with thixotropy for bead pattern set-ups on substrates
20024 / 50042	Spotting Resin Anchoring	2 Part Epoxy	Hand mix or meter mix dispense	1200	Amber	fast cure, 7 min work life
20024 / 50015	Spotting Resin Anchoring	2 Part Epoxy	Hand mix or meter mix dispense	850	Clear	low viscostiy, 18 min work life, clear finish
20029 / 50049	Spotting Resin Anchoring	2 Part Epoxy	Hand mix or meter mix dispense	580	Amber	Very low viscosity, thick embedment, 20 min work life